

Work Order ID 58009

April 21, 2010 12:56:36 PM



Page 1

Item ID: D412-702-103B

Accept



Setup Start



Revision ID:

Item Name: Harness Assembly

Stop



Start Date: 21/04/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 28/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date: 10-4-21

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Draw Nbr	Revision Nbr

100



Small Fab

Small Fab

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0.00

0.00

Memo

Assemble as per dwg ICA D412-702 p.79

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

0.00

Memo

120



Packaging

Packaging

0.00

0.00

Memo

Identify with P/N & CHG# and pack for shipping as per PPP D412-702-103B

CHG001

Location: 274

PPP Rev:

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130

Operation
Description

QC21- Final Inspection - Work Order Release

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
Stamp

QC

Quality Control

0.00

Memo

10/04/27 JJ

BB 10-4-27
1

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58009



Parent Item: D412-702-103B



Parent Item Name: Harness Assembly

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP rev A 07.05.10 new issue EC

Start Qty: 1.00

IPP Rev:B Removed Decal D3569 07-07-06 JLM

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD10LL 			No			100	Each	4,495.000	4.0000		 451010426	

Washer

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST349	4495	
19085	472	
19600	4023	

D3573-8



Adapter

Manufactured No

100	Each	15.0000	1.0000	 451010426
-----	------	---------	--------	---------------

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST244	15	
50478	5	
57225	10	

D3579-045



Shoulder Harness

Manufactured No

100	Each	4.0000	1.0000	 451010426
-----	------	--------	--------	---------------

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-------------------------------------	----------------	-----------------

Main Warehouse

ST272A	4	
57228	4	

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58009



Parent Item: D412-702-103B



Parent Item Name: Harness Assembly

Start Date: 21/04/2010

Required Date: 28/04/2010

Comments: IPP rev A 07.05.10 new issue EC
IPP Rev:B Removed Decal D3569 07-07-06 JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch Purchased	Bin Item No	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
K62						100	Each	39.0000	1.0000		E510/04/26	
CLIP												

Warehouse

Location

Main Warehouse

ST243A 39

110957 1

113878 38

MS21042L3



Purchased No

Loc Qty

Loc Code

Nut



MS24693-S272



Purchased No



Screw

Warehouse

Location

Main Warehouse

ST300 1089

113537 105

113644 984

MS24693-S272



Purchased No

Loc Qty

Loc Code



Screw

Warehouse

Location

Main Warehouse

ST288 269

111548 1

112492 268



W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

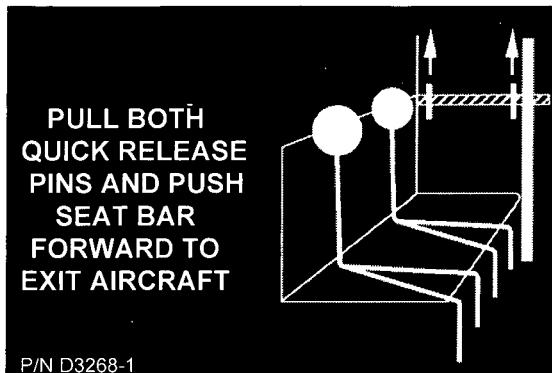
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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NOTE: Date & initial all entries

CHAPTER 11 – PLACARDS AND MARKINGS (11-00-00)

D3268-1 Placard: Located in view of passengers seated in the side facing seats on both sides of the aircraft when D412-702-011/-013/-021/-023 kits installed or when D3197-041 bar is installed with D412-702-041A/-041B/-043A/-043B kits.



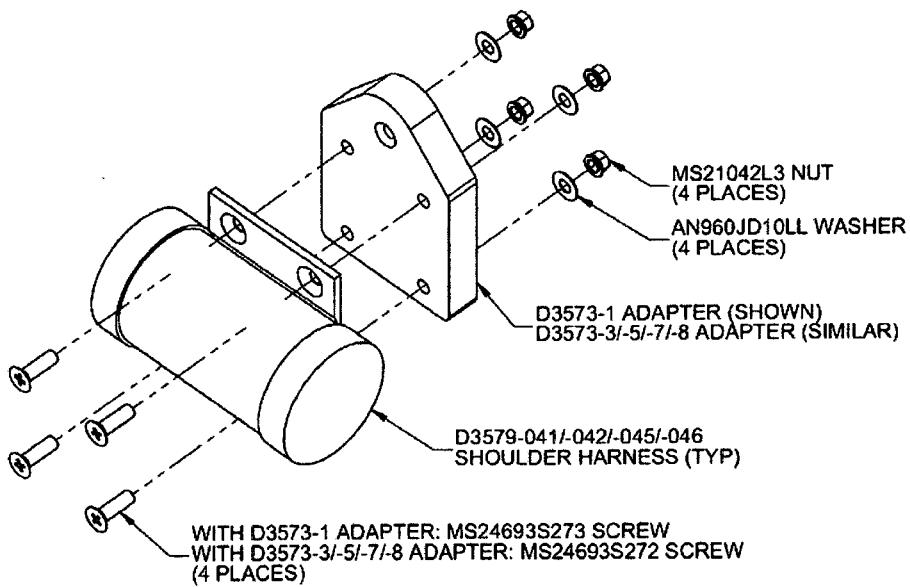
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58009
BD 10-4121

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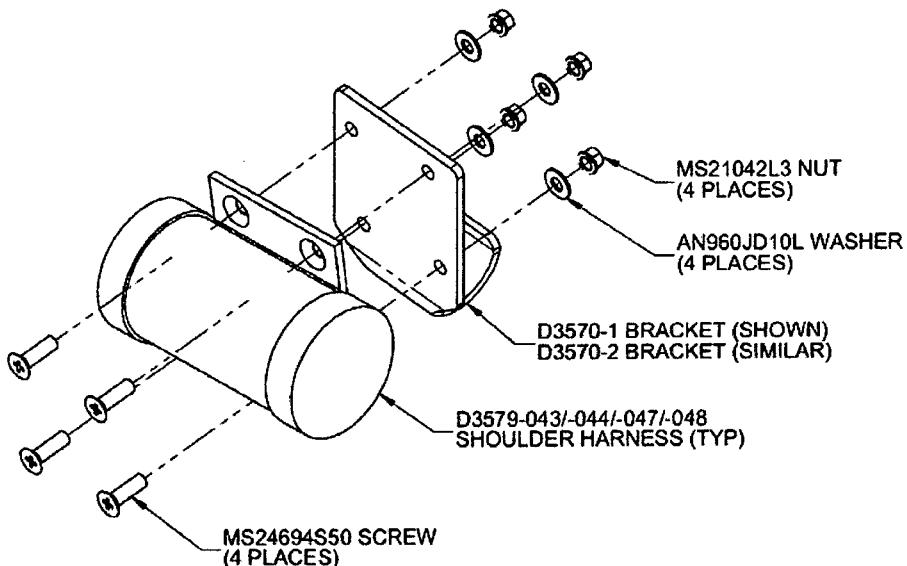
11-00-00

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DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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